भारतीय प्रौद्योगिकी संस्थान

INDIAN INSTITUTE OF TECHNOLOGY (काशी हिन्दू विश्वविद्यालय) (BANARAS HINDU UNIVERSITY) रासायनिक अभियांत्रिकी एवं प्रौद्योगिकी विभाग DEPARTMENT OF CHEMICAL ENGINEERING & TECHNOLOGY (वाराणसी - २२९००५) Varanasi - 221005

Ref: ChE/2022-23/VS/02

<u>ANNEXURE-I</u>

DEPARTMENT OF CHEMICAL ENGINEERING

INDIAN INSTITUTE OF TECHNOLOGY (B.H.U.) VARANASI

<u>ENQUIRY</u>

Due Date: 06 July 2022

Dear Sir,

Please submit your lowest quotation for supplying the under-mentioned items. The quotation must reach us before the date marked above and should contain the following information:

- 1. Full specification and make of the item offered and its rate F.O.R. Varanasi/C.I.F. New Delhi.
- 2. Sales tax at a concessional rate as applicable to the educational institution.
- 3. Your sales tax registration number and T.A.N. number.
- 4. Conditions of supply and terms of payment.
- 5. If you are a manufacturer of the item or if you have a proprietary right over it, please mention it in the quotation and provide a certificate.
- 6. Please mention your agency commission in Indian currency. If applicable (in case of imported items).
- 7. Please give an undertaking as per annexure-I-B

The quotation must be sent in a **sealed envelope** with the word "QUOTATION", our reference number, and due date as given above clearly marked over it to the address: Dr. Vijay Shinde, Assistant Professor, Department of Chemical Engineering, Indian Institute of Technology (B.H.U.) VARANASI 221005.

Technical Specifications: Cold Flow Fluidised Bed Reactor

1. Reactor	4. Gas solid separator: 01 set
1.1 Reactor: 03 set	Capacity: 1 liter
Type: Fluidised bed reactor	Design Pressure: 5 Bar
Catalyst: Al ₂ O ₃ /SiO ₂ (80 μm)	Operating Pressure: 1 Bar
Catalyst of weight : 20-30 g	
Operating Pressure: 1 Bar	5. Valves
Design Pressure: 5 Bar	Isolation Valve (2/3 ways), Needle Valve, Non-
Operating Temperature: 25 Deg C	Return valve, Pressure safety relief valve etc.: As
Design Temperature: 25 Deg C	per requirement.
M.O.C.: acrylic	M.O.C.: SS 316
2. Gas Feed Assembly	6. Fittings & Tubing: As per requirement
2.1 Flow Controller: 03 set	
Gas: Ar/N_2 , $CH_4/CO/C_2H_2$, CO_2	7. P.I.D. based Control Panel
Flow : 5-50 SLPH	Reactor's temperature controller, Gas Flow



15 June 2022

Date: 15 June 2022

भारतीय प्रौद्योगिकी संस्थान



INDIAN INSTITUTE OF TECHNOLOGY

(काशी हिन्दू विश्वविद्यालय) (BANARAS HINDU UNIVERSITY)

रासायनिक अभियांत्रिको एवं प्रौद्योगिकी विभाग

DEPARTMENT OF CHEMICAL ENGINEERING & TECHNOLOGY (ऊच्चानुशीलन केन्द्र एवं डी एस टी प्रायोजित 'फिस्ट' विभाग)

(CENTRE OF ADVANCED STUDY & DST DEPARTMENT UNDER FIST) (वाराणसी - २२१००५) Varanasi - 221005

Operating Pressure: 1 Bar	controllers, & pressure indication
Operating Temperature: Ambient	
3. Instruments	8. Structure: Aluminium/Iron
3.1 Pressure gauge: As per requirement.	9. Gas Cylinders
Type: Bourdon	20% CH ₄ (balance Argon), 20% C_2H_2 (balance
Pressure Range: 0-5 Bar	Argon) and 20 % CO (balance Argon) gas cylinders
	filled with UHP gases.
3.2 Temperature thermocouples: As per	Valid Explosive License Certificate for each
requirement	cylinder.
Туре: К-туре	Capacity: 47 ltrs.
Temperature Range: 25-800 Deg C	
	10. Double stage pressure regulators for the gas
3.3 Differential Pressure regulator: 01 set	cylinders mentioned in 9. (S.S. Diaphragm,
Pressure: 0-5 Bar	Gauges)
Data logging: Online	

HOD/COS/PI